

FIG. 2B

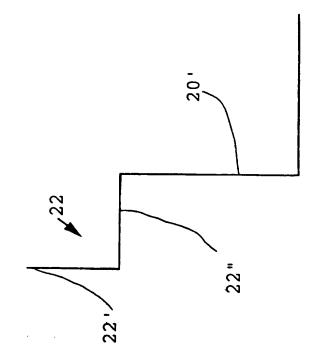


FIG. 2A

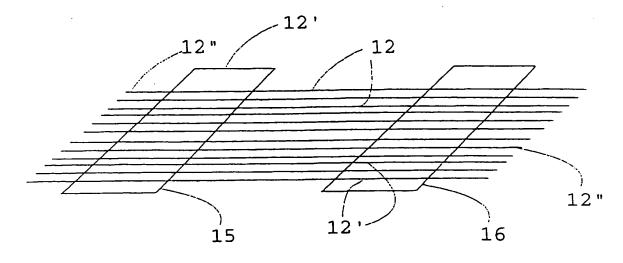


FIG. 3

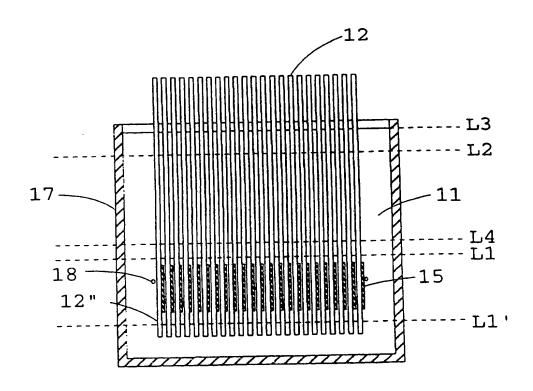
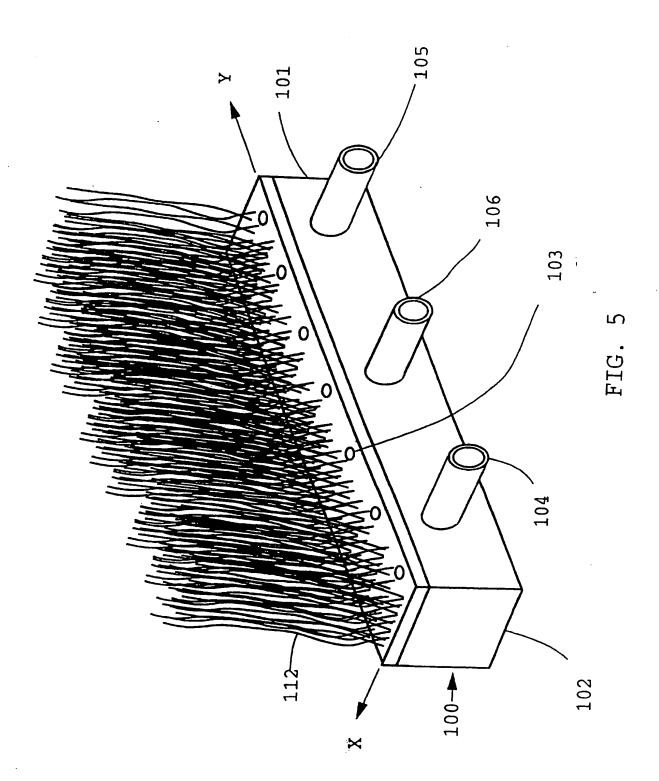


FIG. 4



!

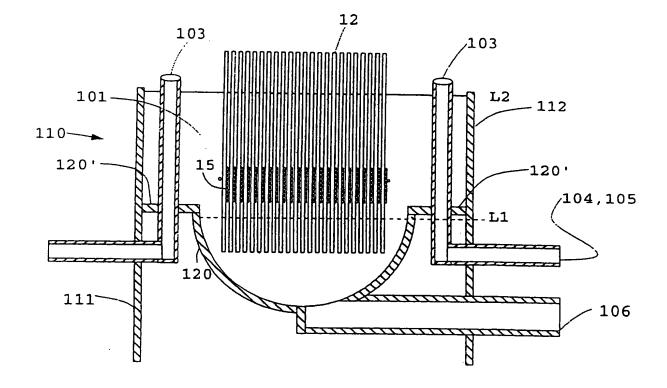


FIG. 6

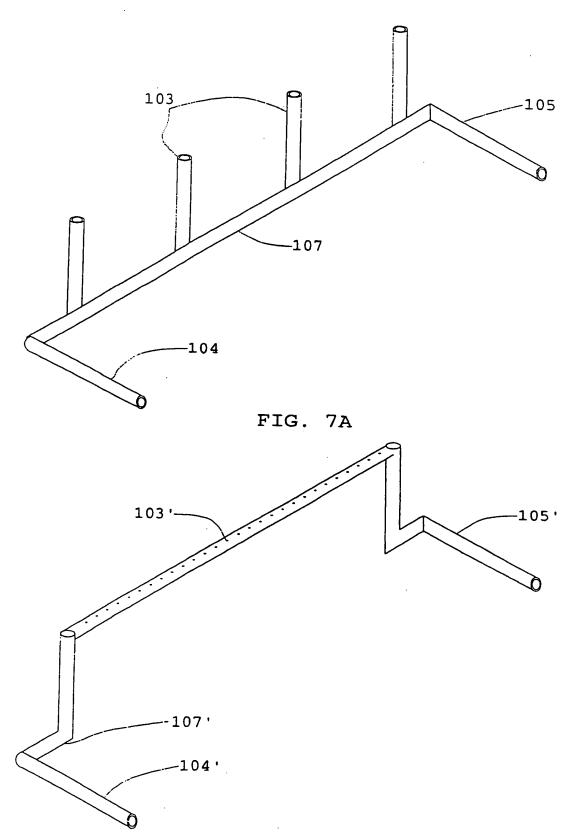


FIG. 7B

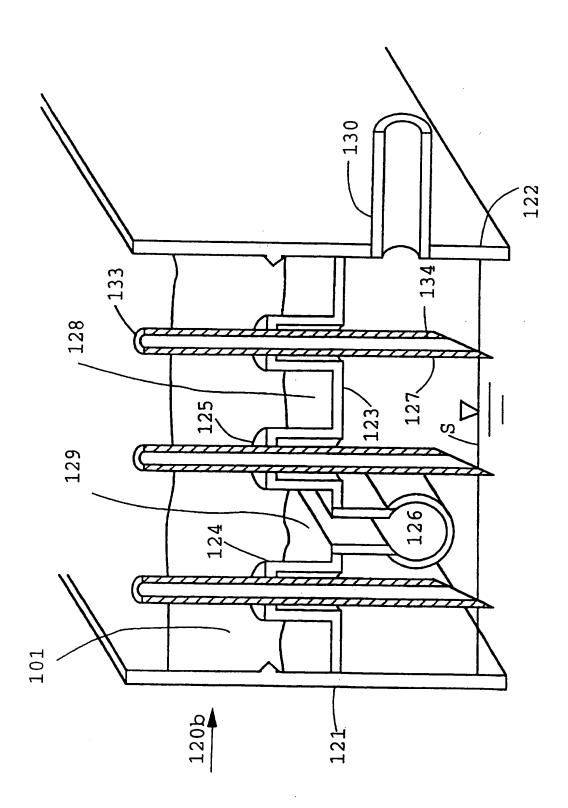
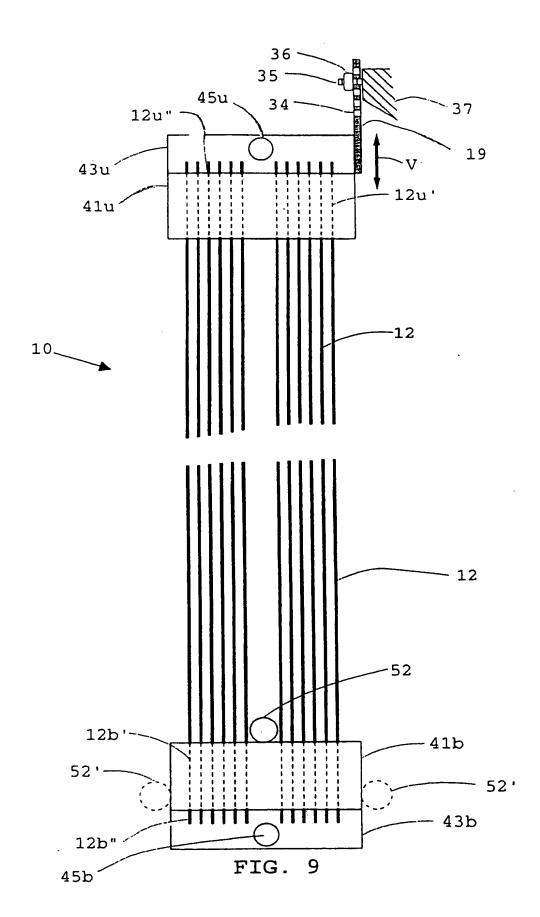


FIG. 8



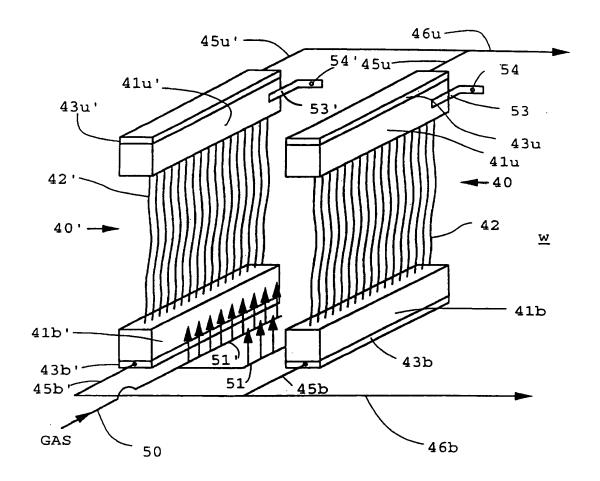


FIG. 10

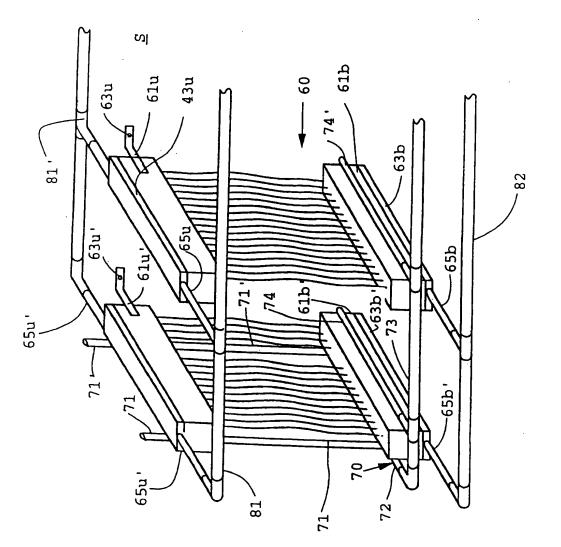
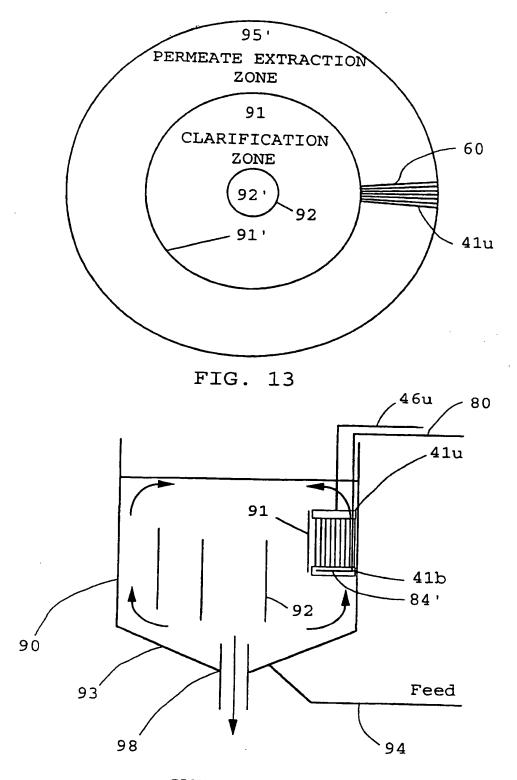


FIG. 11



SLUDGE REMOVAL

FIG. 12

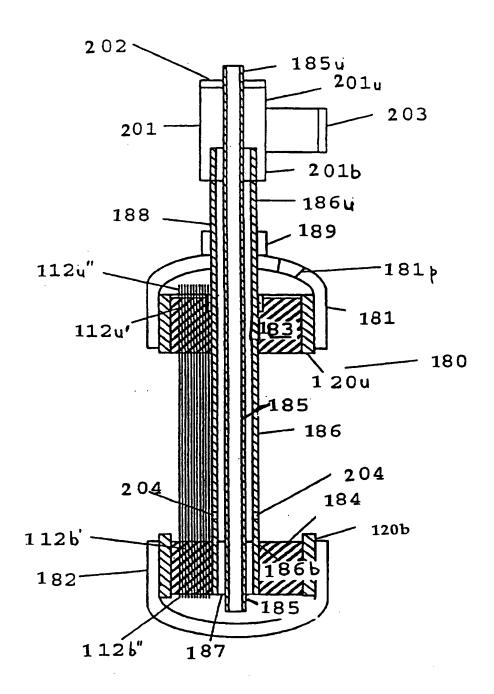


Fig. 14